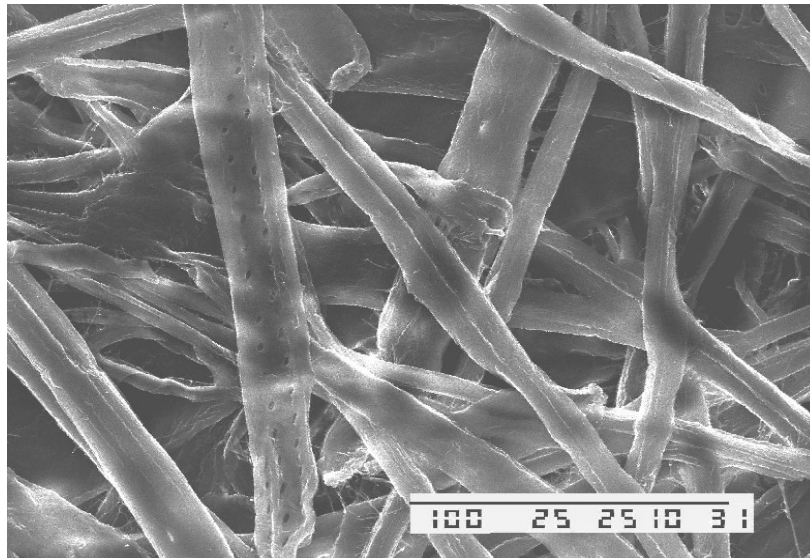


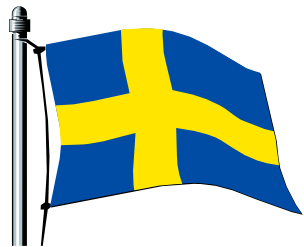
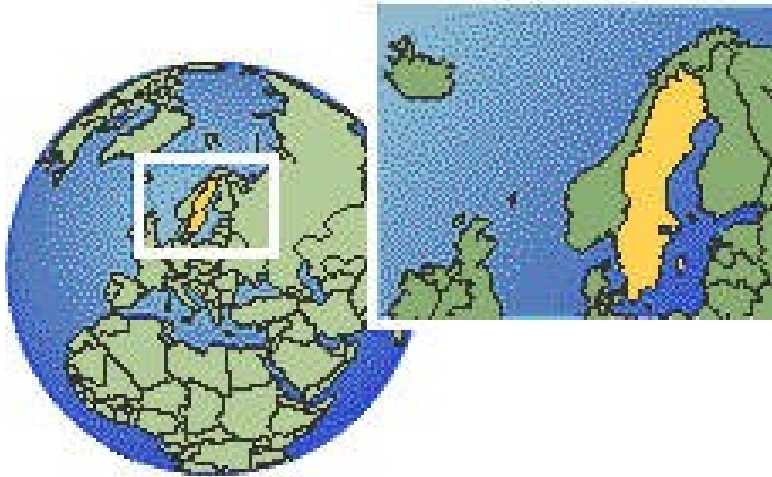
Applicability of Engineering Models in Multiscale Modeling of Natural Fiber Hygro- Elastic Properties



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Where is Luleå?

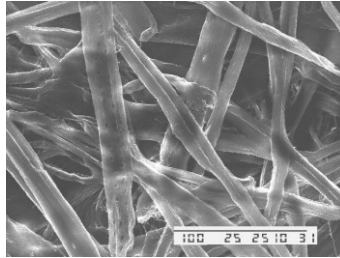


Outline

- Multiple length scales in natural fibers
- Suitable models for each scale
- Homogenized properties (stiffness and moisture expansion) on each scale
- Effect of different parameters
- Composite properties (stiffness and moisture expansion)
- Conclusions

Multiple length scales

Composite or mat with fiber orientation

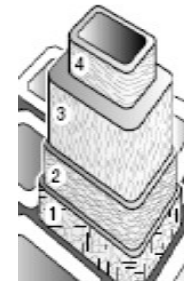


- Elastic properties
- Moisture expansion

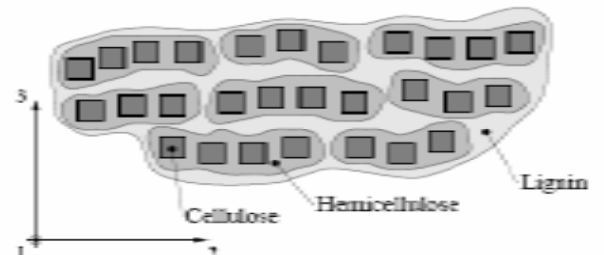
Aligned fiber composite (wood)



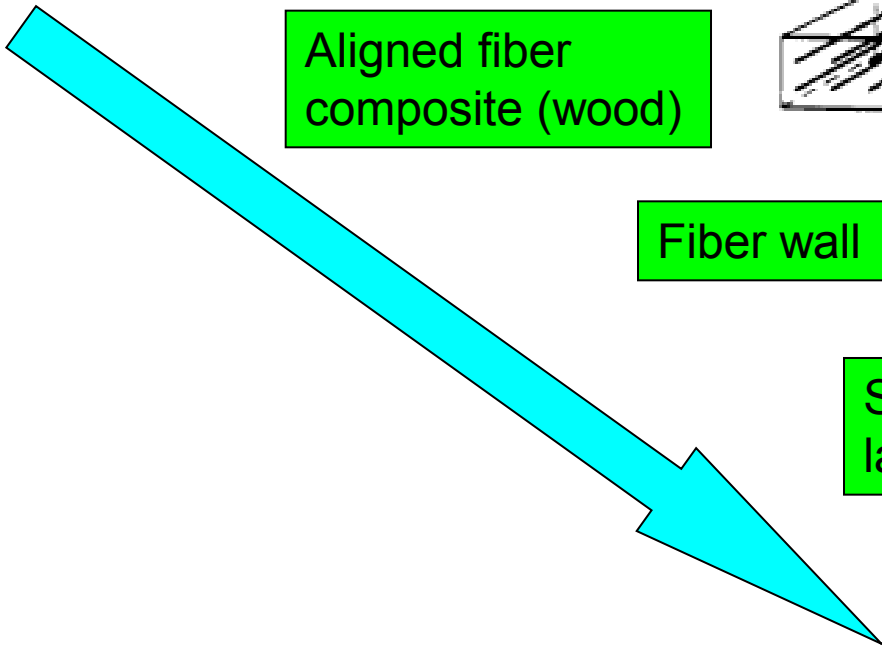
Fiber wall



S1, S2 etc layers



Lignin, Hemicellulose, Cellulose



Objective

- To analyze stiffness and moisture expansion of natural fibers and their composites

Approach

- Analyze suitable models for linking different scales
- Perform multiscale analysis

Suitable models

CCA= concentric cylinder assembly

Composite with fiber orientation

Laminate analogy

Fibers and aligned composite (wood)

CCA

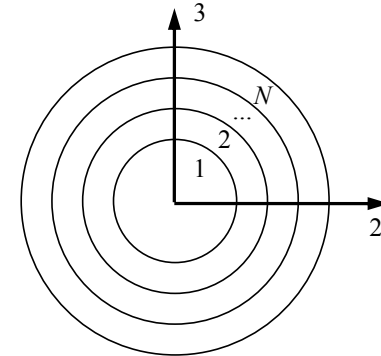
Fiber wall

Laminate theory

S1, S2 etc layers

CCA, rule of mixtures

Lignin,
Hemicellulose
Cellulose

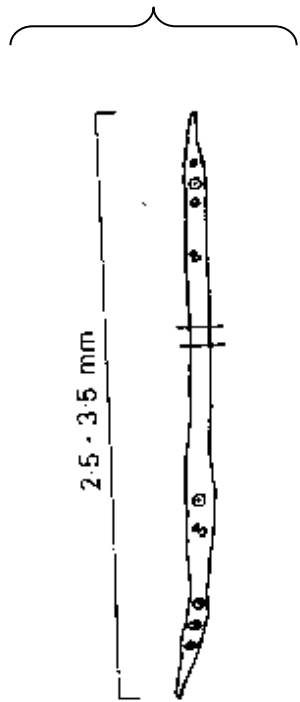


Orthotropic materials in local axes

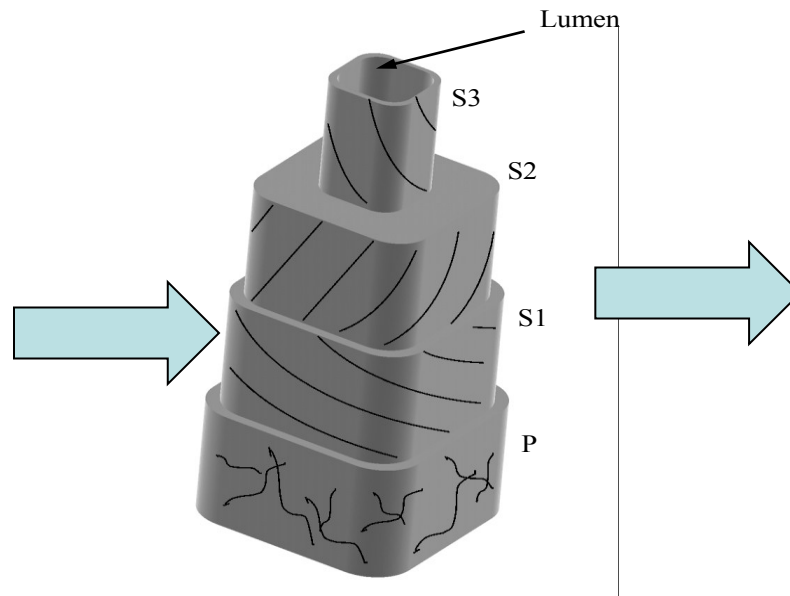
- Elastic properties
- Moisture expansion

Ultrastructure of the fiber wall

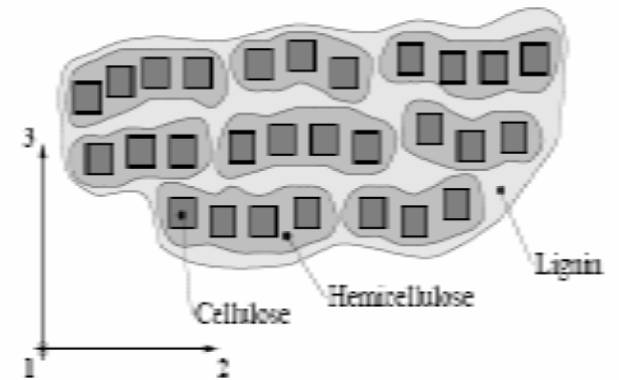
Softwood fiber



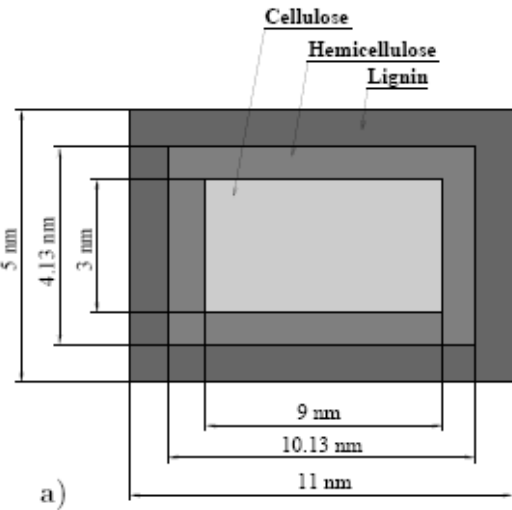
($L/d \approx 100$)



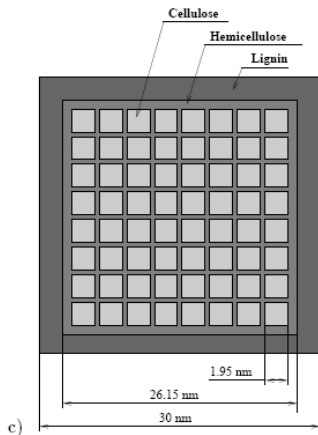
Long cylinder structures



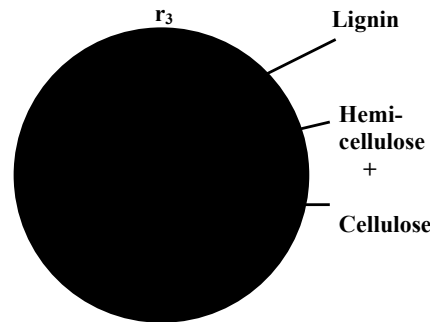
Layer properties: unit cell



Constituent		E_1^k (GPa)	E_2^k (GPa)	G_{12}^k (GPa)	ν_{-2}	ν_{-3}
1	Cellulose	150.0	17.5	4.5	0.08571	0.50
2	Hemicellulose	16.0	3.5	1.5	0.4571	0.4
3	Lignin	2.75	2.75	1.034	0.33	0.33



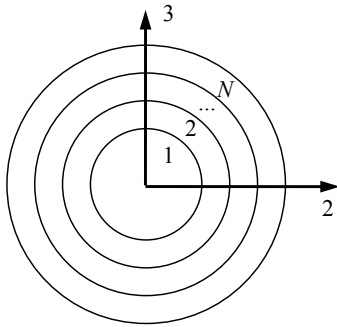
Model B



Volume fractions are different in different cell wall layers

The Concentric Cylinder Assembly

An N -phase cylinder assembly with orthotropic constituents



- Calculates all engineering constants of the homogenized assembly
- Suitable for natural fibers (having layered structure)

”Rule of mixtures” models

Modulus in “axial” direction

$$E_1 = \sum_{k=1}^2 V_1^k E_1^k = \gamma_C E_1^C + \gamma_H E_1^H + \gamma_L E_1^L$$

Poisson’s ratio

$$\nu_{12} = \sum_{k=1}^2 V_1^k \nu_{12}^k = \gamma_C \nu_{12}^C + \gamma_H \nu_{12}^H + \gamma_L \nu_{12}^L$$

Transverse modulus and shear modulus

(Halpin-Tsai with two step homogenization)

C+H model: cellulose in hemicellulose matrix

(C+H)+L model: C+H in lignin matrix

Moisture swelling in natural fiber composites

Definition

$$\beta_k^l = \frac{\varepsilon_k^l}{\Delta l} \quad \sigma_{ij} = C_{ij} (\varepsilon_{ij} - \beta_{ij}^l)$$

ε_k^l is free swelling strain in k -direction due to moisture weight content change by Δl

CCA model has been applied on cell wall layer and also on fiber scale

Average moisture content

$$\Delta l_{assembly} = \frac{\sum_k \Delta l_k \rho_k}{\rho_{assembly}} V_k$$

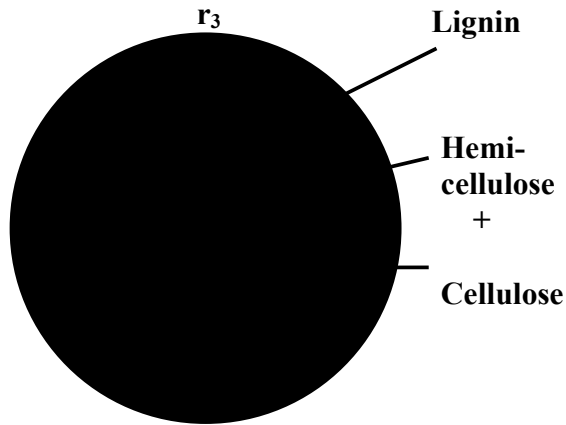
$$\rho_{assembly} = \frac{\sum_k \rho_k V_k}{V_{assembly}}$$

Input:

moisture contents,
expansion coefficients
in constituents

S2 Layer properties

Model B

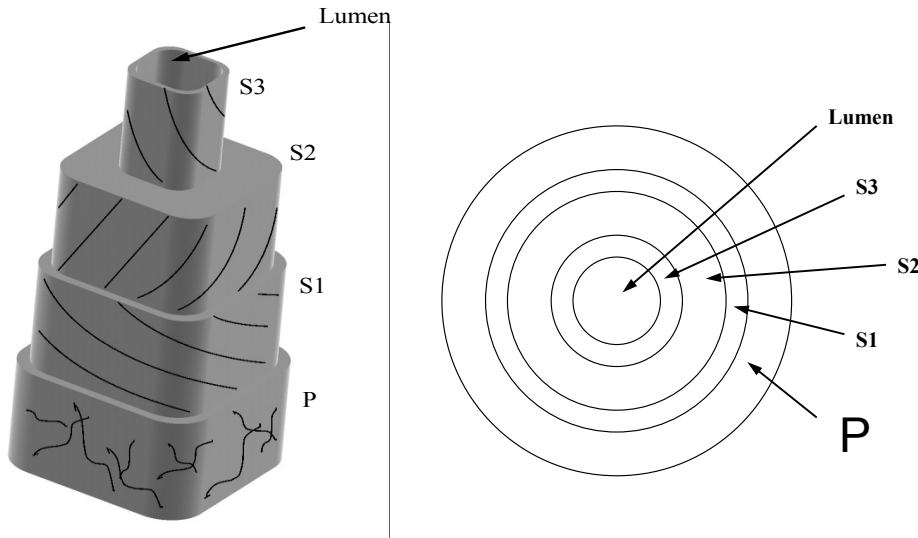


Property	Model B	ROM models
E_1 (GPa)	72.278	72.169
E_2 (GPa)	5.964	6.090
$\nu_{.2}$	0.243	0.262
G_{12} (GPa)	2.112	2.112
G_{23} (GPa)	2.056	2.260
$\nu_{.3}$	0.451	0.347

According to CCA the parameter in H-T relationships for transverse modulus is different

$$\xi \approx .2$$

Fiber wall=laminate (symmetric!!!)



Stiffness in local axes $Q_{11}^k = \frac{E_1^k}{1 - \nu_1^2}$

In global axes $m = \cos \theta$

$$\bar{Q}_{11}^k = \mathcal{Q}_{11}^k m^4 + \mathcal{Q}_{22}^k n^4 + \mathcal{Q}_{12}^k 2m^2 n^2 + \mathcal{Q}_{66}^k 4m^2 n^2$$

Laminate stiffness matrix

$$A_{ij} = \sum_k Q_{ij}^k h_k$$

Laminate compliance matrix

$$\mathbf{S}^- = h \mathbf{A}^-$$

Cell wall elastic constants

$$E_z = \frac{1}{S_{11}} \quad E_\phi = \frac{1}{S_{22}}$$

Earlywood	Latewood
Thickness Angle	Thickness Angle

P	0.1	Random	0.1	Random
S1	0.2	50-70	0.3	50-70
S2	1.4	10-40	4.0	0-30
S3	0.03	60-90	0.04	60-90

Influence of Helical Fiber Structure

The axial deformation is coupled with torsion

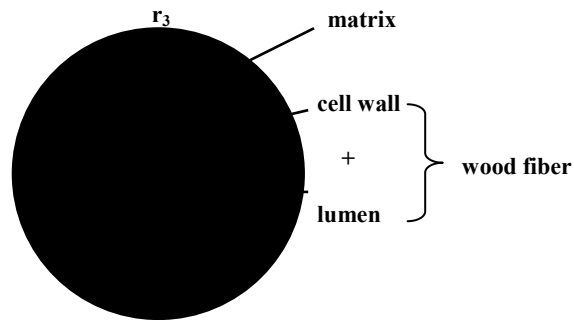
$$\begin{Bmatrix} \sigma_z \\ \sigma_r \\ \sigma_r \\ \sigma_{r'r} \\ \sigma_{zr} \\ \sigma_{z\varphi} \end{Bmatrix} = \begin{bmatrix} \bar{Q}_{11} & \bar{Q}_{12} & \bar{Q}_{13} & 0 & 0 & \bar{Q}_{16} \\ \bar{Q}_{12} & \bar{Q}_{22} & \bar{Q}_{23} & 0 & 0 & \bar{Q}_{26} \\ \bar{Q}_{13} & \bar{Q}_{23} & \bar{Q}_{33} & 0 & 0 & \bar{Q}_{36} \\ 0 & 0 & 0 & \bar{Q}_{44} & \bar{Q}_{45} & 0 \\ 0 & 0 & 0 & \bar{Q}_{45} & \bar{Q}_{55} & 0 \\ \bar{Q}_{16} & \bar{Q}_{26} & \bar{Q}_{36} & 0 & 0 & \bar{Q}_{66} \end{bmatrix} \begin{Bmatrix} \varepsilon_z \\ \varepsilon_r \\ \varepsilon_r \\ \gamma_{r'r} \\ \gamma_{zr} \\ \gamma_{z\varphi} \end{Bmatrix}$$

Using orthotropic fiber wall models:

“True modulus” or “in situ” modulus?

Fiber or aligned fiber assembly: CCA models

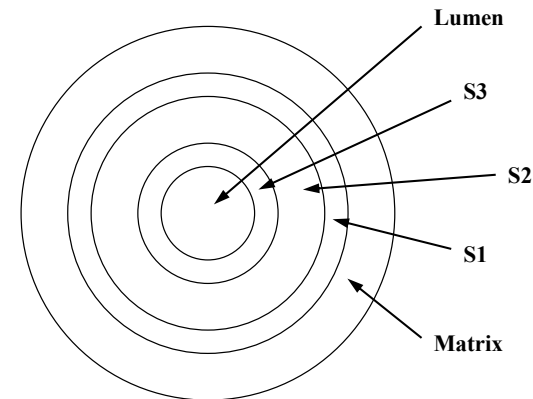
Fiber with homogenized fiber wall



Volume fraction of the lumen in fiber

$$V_{lumen} = 0.36$$

Fiber with **all** fiber wall **layers**

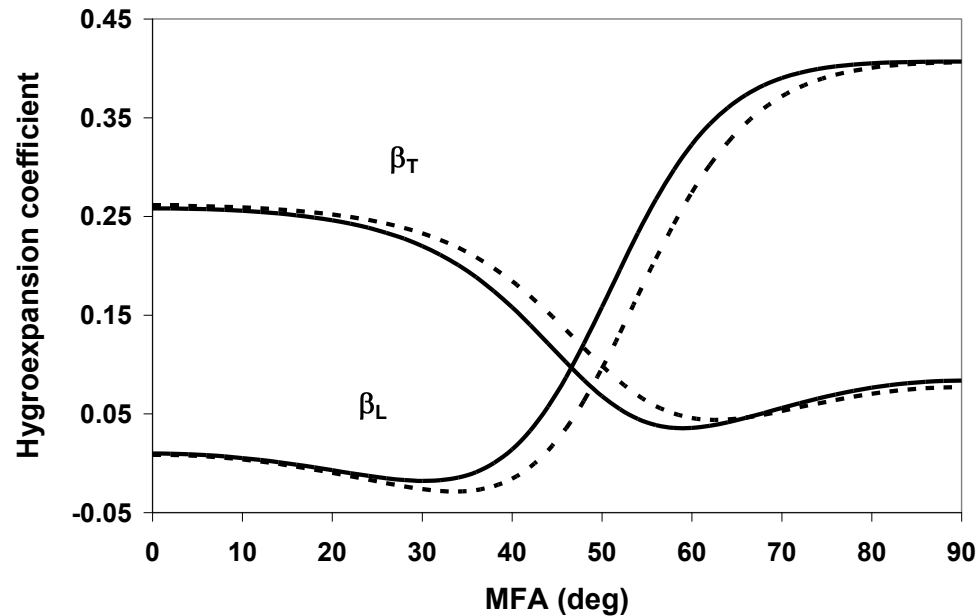


Resin Properties

$$E_m = 3.0GPa$$

$$\nu_{...} = 0.35$$

Example : hygroexpansion of a fiber



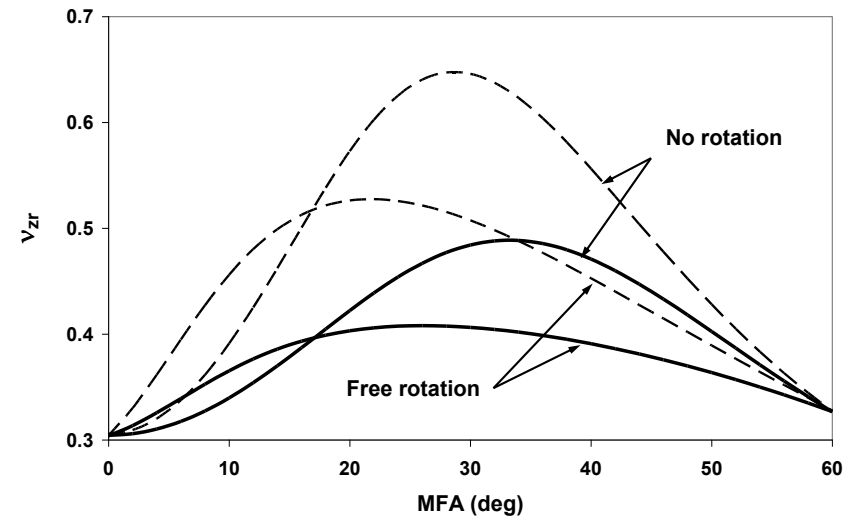
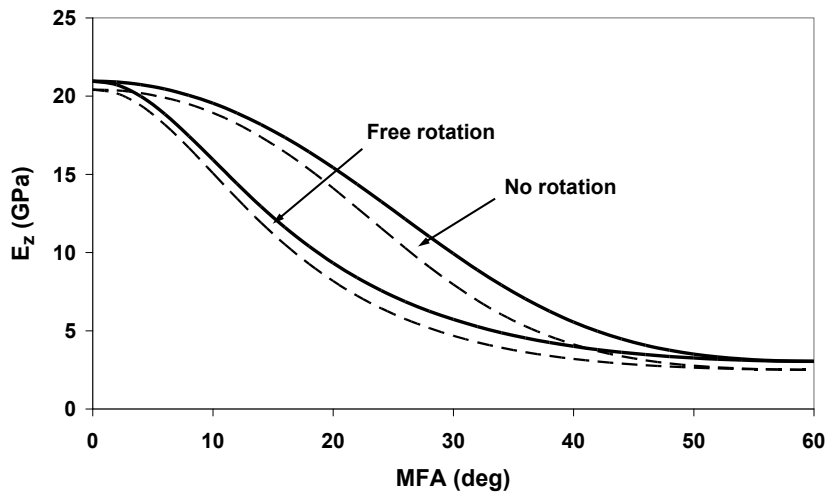
Solid line = individually included layers

Dashed line = homogenized layers (CLT) + CC

Fiber with Helical Structure (composites)

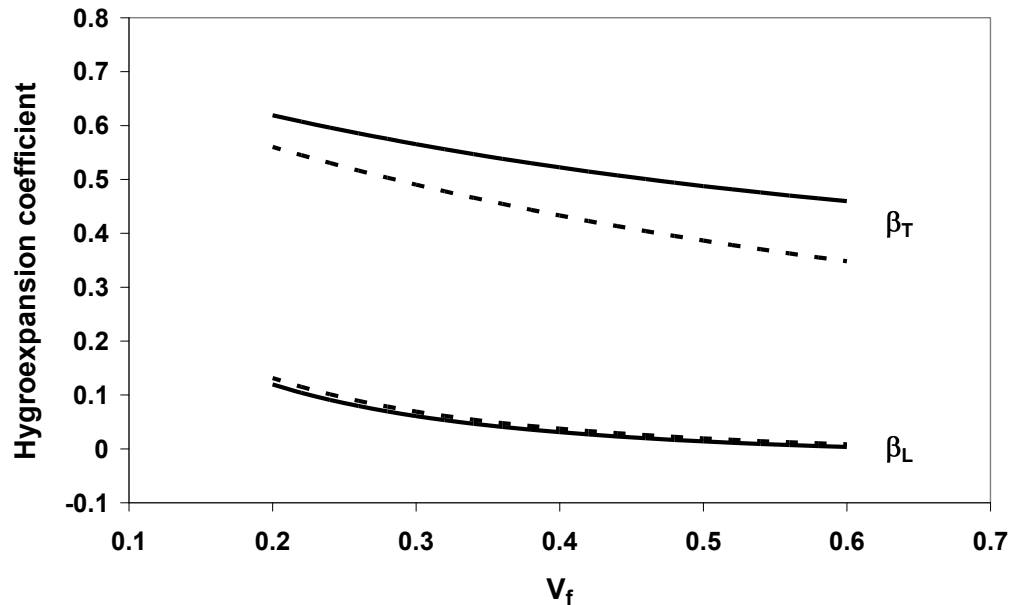
Two extreme cases: (i) No rotation and (ii) free rotation

Layers	E_1 (GPa)	E_2 (GPa)	G_{12} (GPa)	G_{23} (GPa)	ν_{12}	ν_{23}
S2 and S3	69.35	2.883	0.988	1.008	0.218	0.430
S1	29.58	2.948	1.012	1.015	0.288	0.452



$V_f = 50\%$; dashed line = empty lumen ; solid line = filled lumen

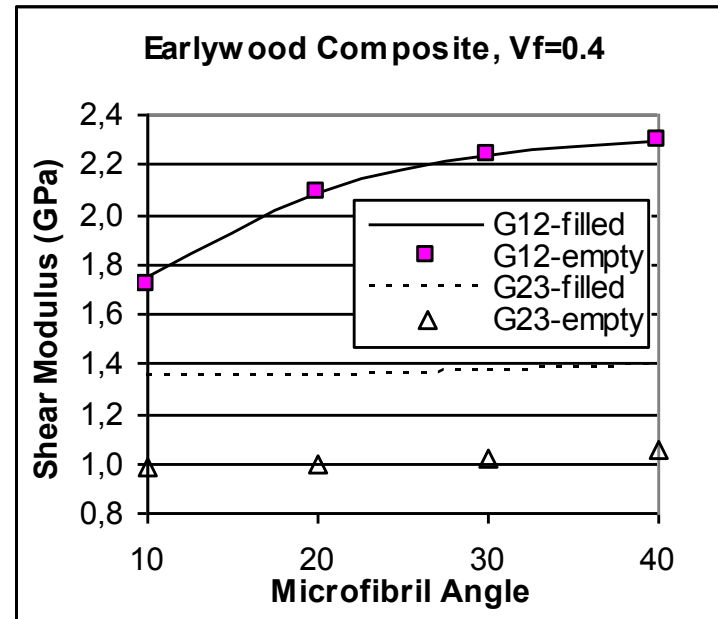
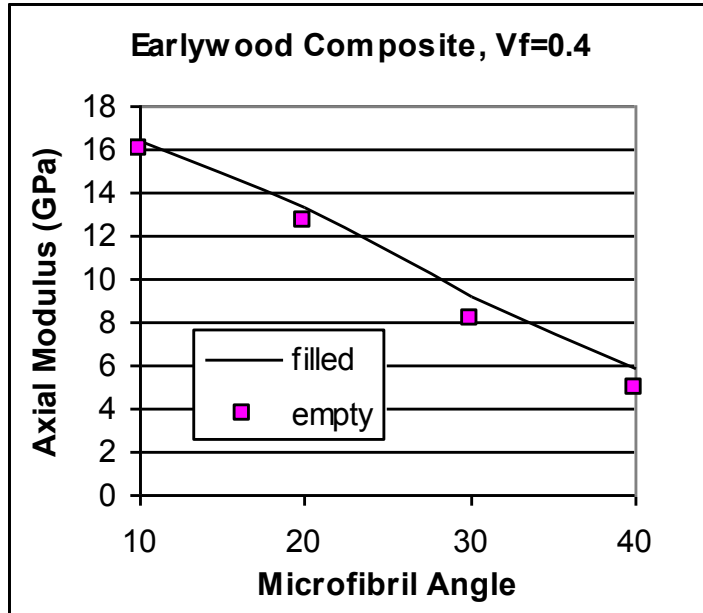
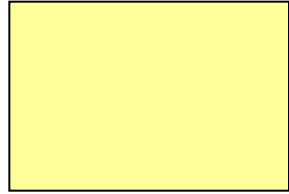
Aligned composite: hygroexpansion



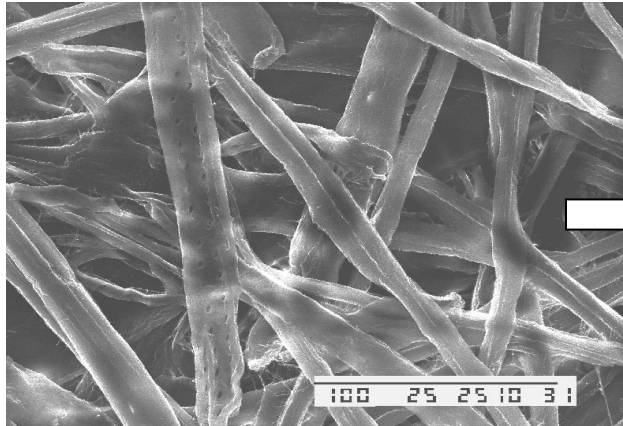
Solid line = filled lumen

Dashed line = empty lumen

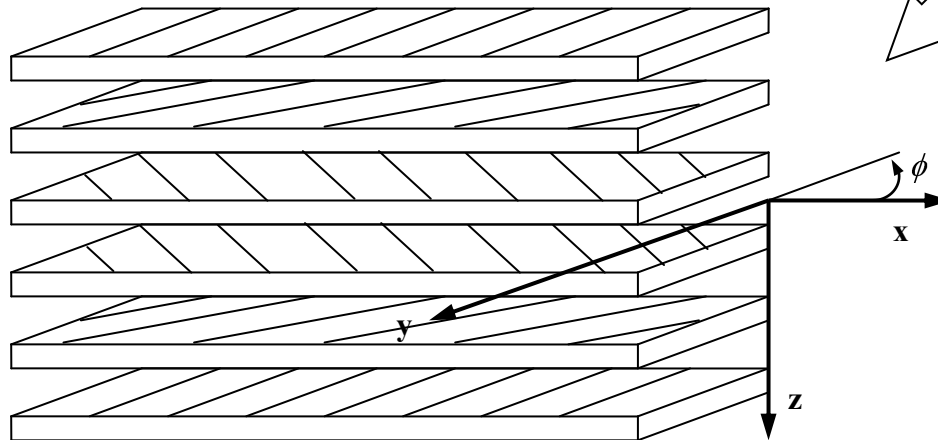
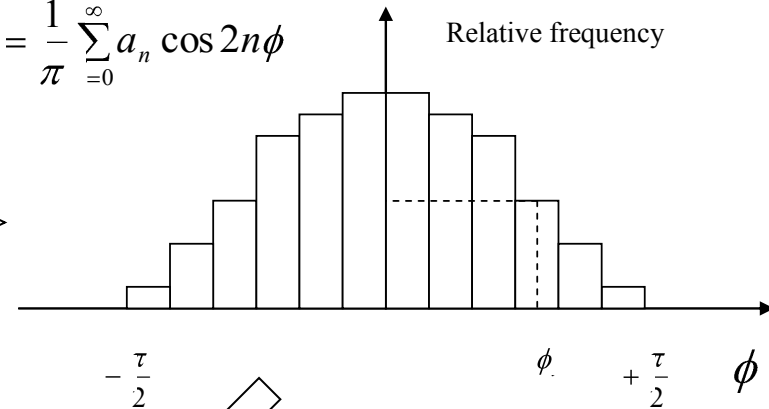
Aligned composite: effect of microfibril angle in S2



Real Composite



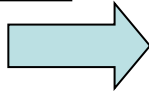
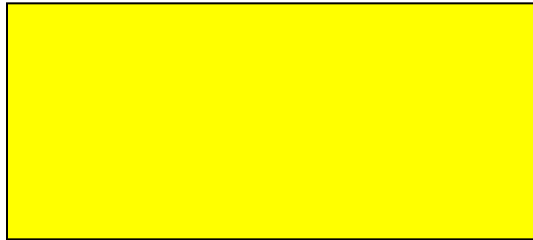
$$f(\phi) = \frac{1}{\pi} \sum_{n=0}^{\infty} a_n \cos 2n\phi$$



$$Q_{ij}^{comp} = \int_{-\pi/2}^{+\pi/2} \bar{Q}_{ij}(\phi) f(\phi) d\phi$$

Use the UD layer properties !

Random composites



$$Q_{11}^{comp} = \nu_{22}^{comp} = \frac{1}{8} (Q_{11}^a + Q_{22}^a + Q_{12}^a + Q_{66}^a)$$

$$Q_{12}^{comp} = \frac{1}{8} (Q_{11}^a + Q_{22}^a + Q_{12}^a - Q_{66}^a)$$



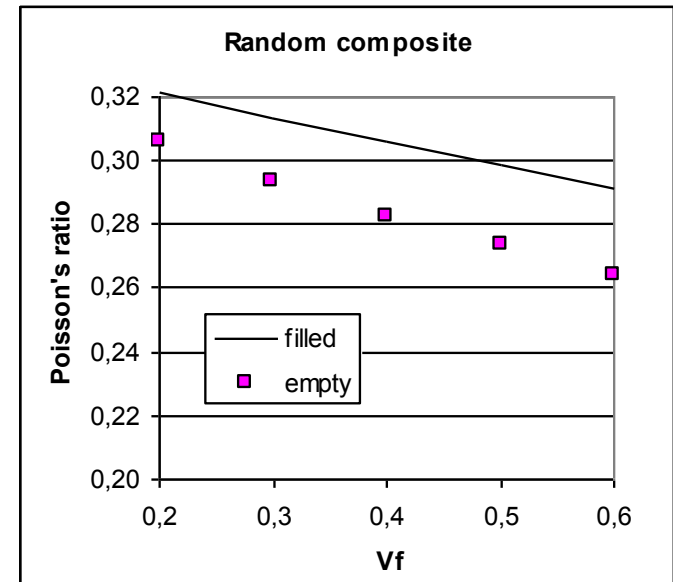
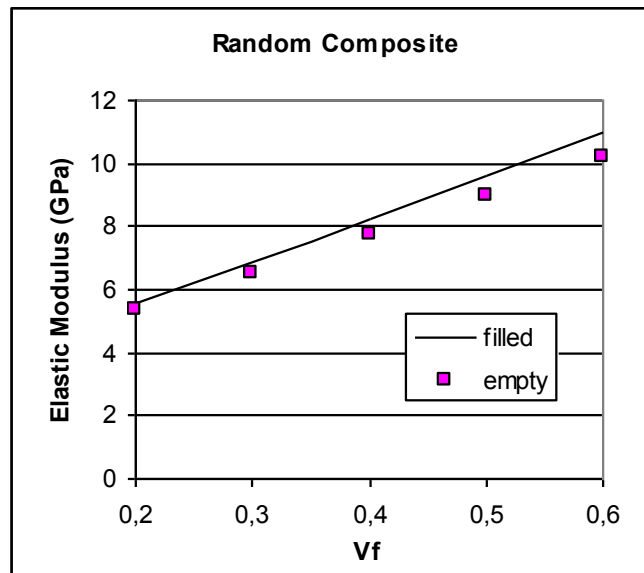
$$G^{comp} = \nu_{66}^{comp}$$

$$\nu^{omp} = \frac{\nu_{12}^{comp}}{Q_{11}^{comp}}$$

$$E^{comp} = 2G^{comp} (1 + \nu^{omp})$$

Effect of fiber content

$$V_{lumen} = 0.36$$



Conclusions

- The hierarchical structure of the natural fiber composite with large differences in scales justifies the use of the multiscale approach
- Models covering the scales from chemical constituents to macrocomposite with a given fiber orientation distribution are applied
- Simple “rule of mixtures” models may be successfully used in many cases