

# Wood dimensional changes as consequence of its hygroscopic behavior

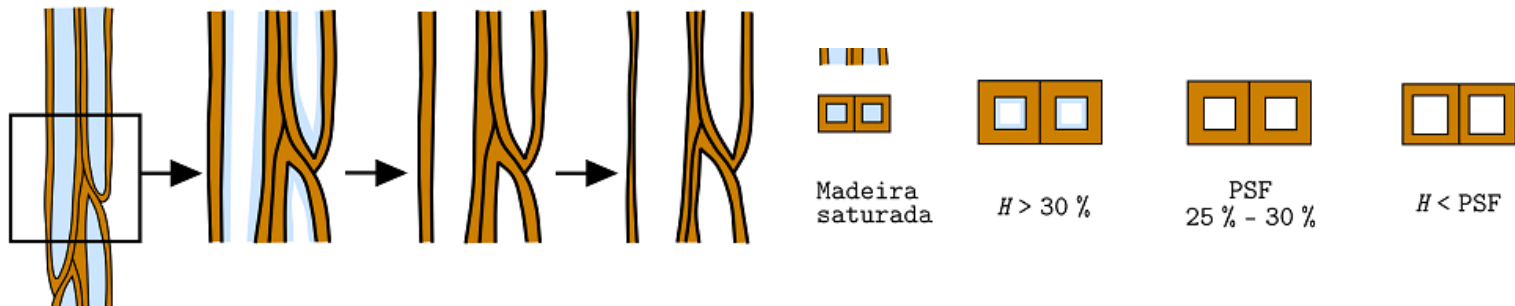
João Costa, Jorge Branco, Aires Camões & Ana Coelho

**Workshop**  
*Hierarchical structure and mechanical  
characterization of wood*

## Motivation (I)

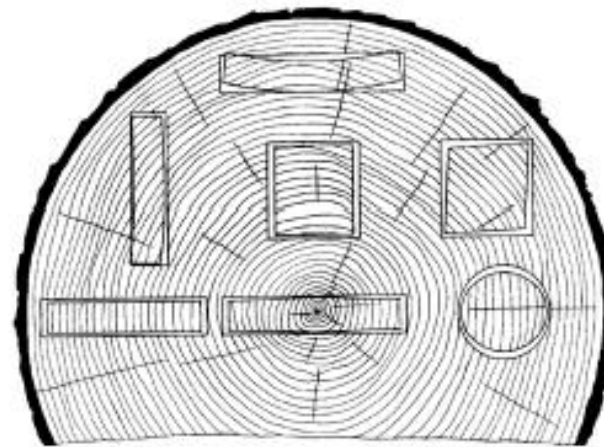
Wood is hygroscopic - modifications of the relative humidity and temperature of the surrounding air causes variation of the moisture content (MC):

- ✓ Above fiber saturation point (MC<sub>f</sub>) wood is dimensionally stable
- ✓ Below, wood changes dimensions as it gains moisture (swells) or loses moisture (shrinks)



## Motivation (II)

Wood is anisotropic - shrinks (or swells) most in the direction of the annual growth rings (tangentially), about half as much across the rings (radial), and only slightly along the grain (longitudinal)



This moisture relationship has an important influence on wood properties and performance

## Objectives

- ✓ Measure wood equilibrium moisture content of three coniferous wood species: Maritime pine (*Pinus pinaster*), Scots pine (*Pinus sylvestris*) and Spruce (*Picea abies*), through two distinct methods: with a thermo hygograph and using the oven dry method
- ✓ Evaluate the dimensional stability of the three woods under study



## Experimental work – Specimens and procedure

**Specimens: 60 Spruce + 80 Maritime pine + 80 Scots pine**

**1) Each group of specimens was divided into two subgroups, being the specimens of one subgroup saturated and the ones of the second, dried**

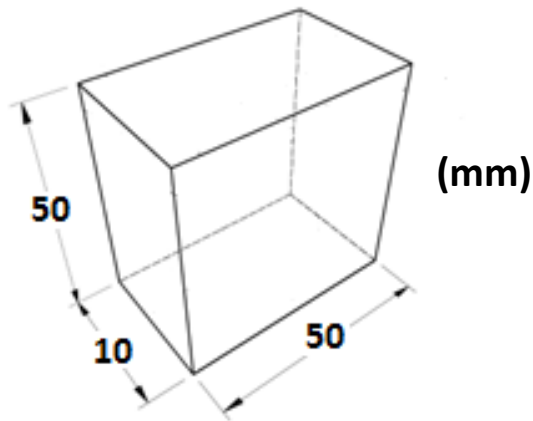
**2) Then, the specimens of each subgroup were all placed in a climatic chamber with the references conditions of RH = 60% and T=20°C.**

**MC of the specimens changed until achieving the hygroscopic equilibrium with the environment**



## Experimental work – Procedure and setup

By measuring their dimensions it was possible to quantify the dimensional variation suffered during this process



ISO 3120:1975



Precision of 0,001mm

## Experimental work – Procedure and methods

In each measurement, the moisture content of the wood specimens was measured through two methods:

1. using the oven dry method (EN 13183-1)
2. with a thermo hygograph (EN 13183-2)

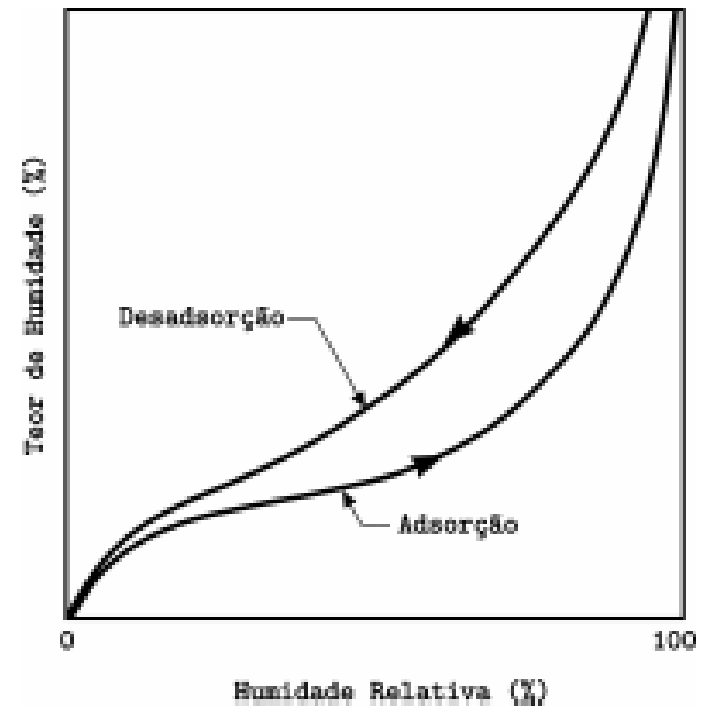


## Experimental work - Results

It was possible to assess the weight loss of each specimen for the three wood species,

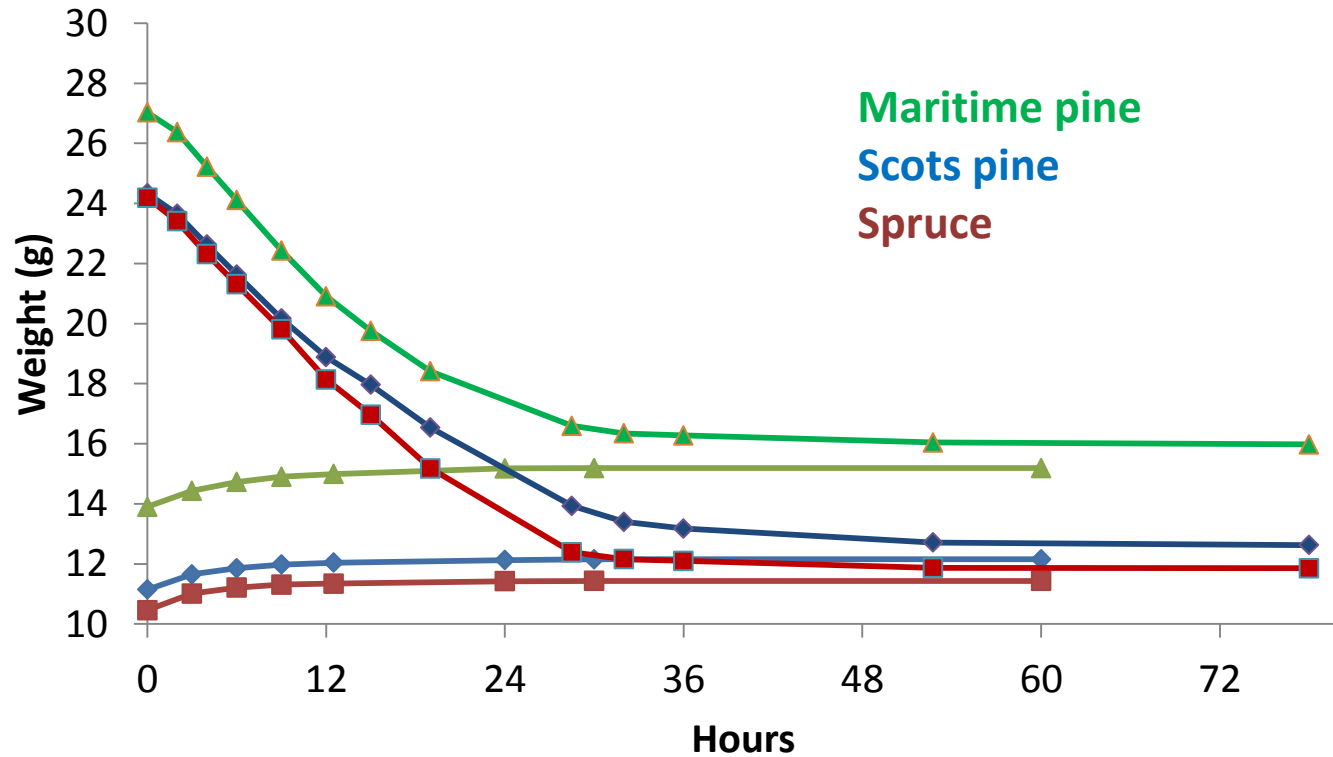
To study the reliability of the values of the moisture content measured by the thermo hygograph

And, to quantify the equilibrium moisture content (EMC) of each wood species in both situations: desorption and adsorption

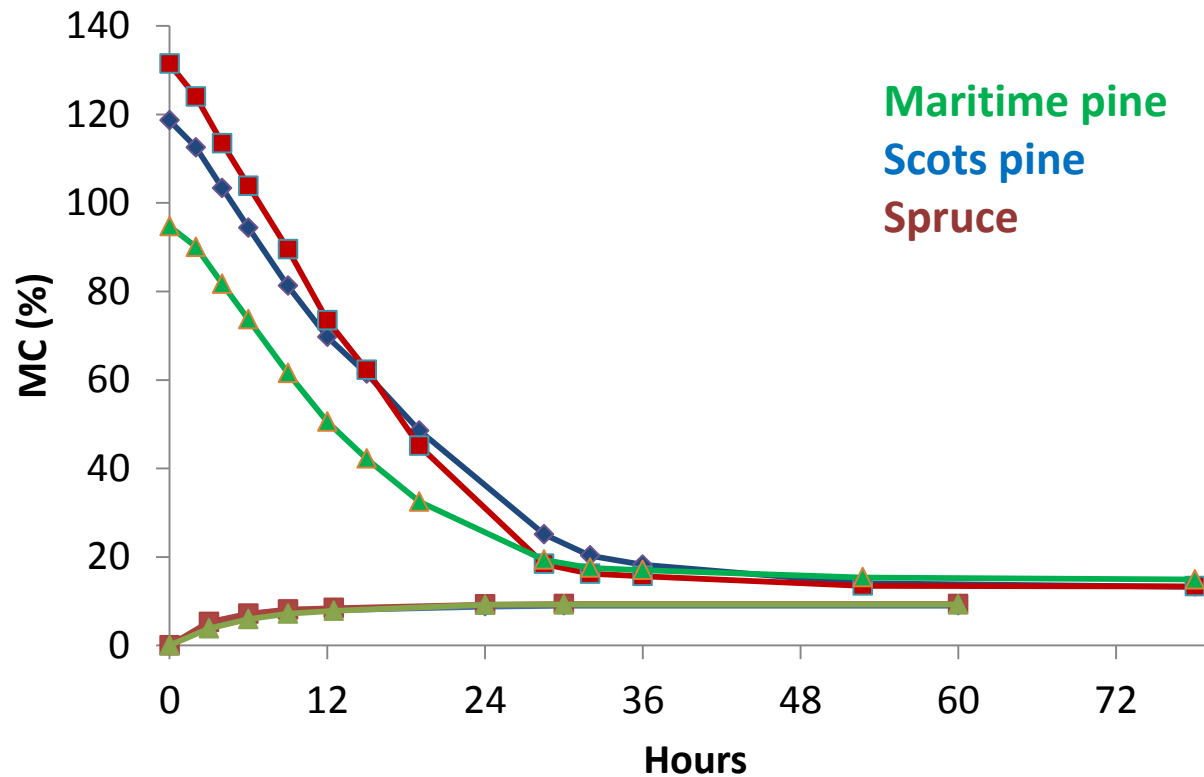




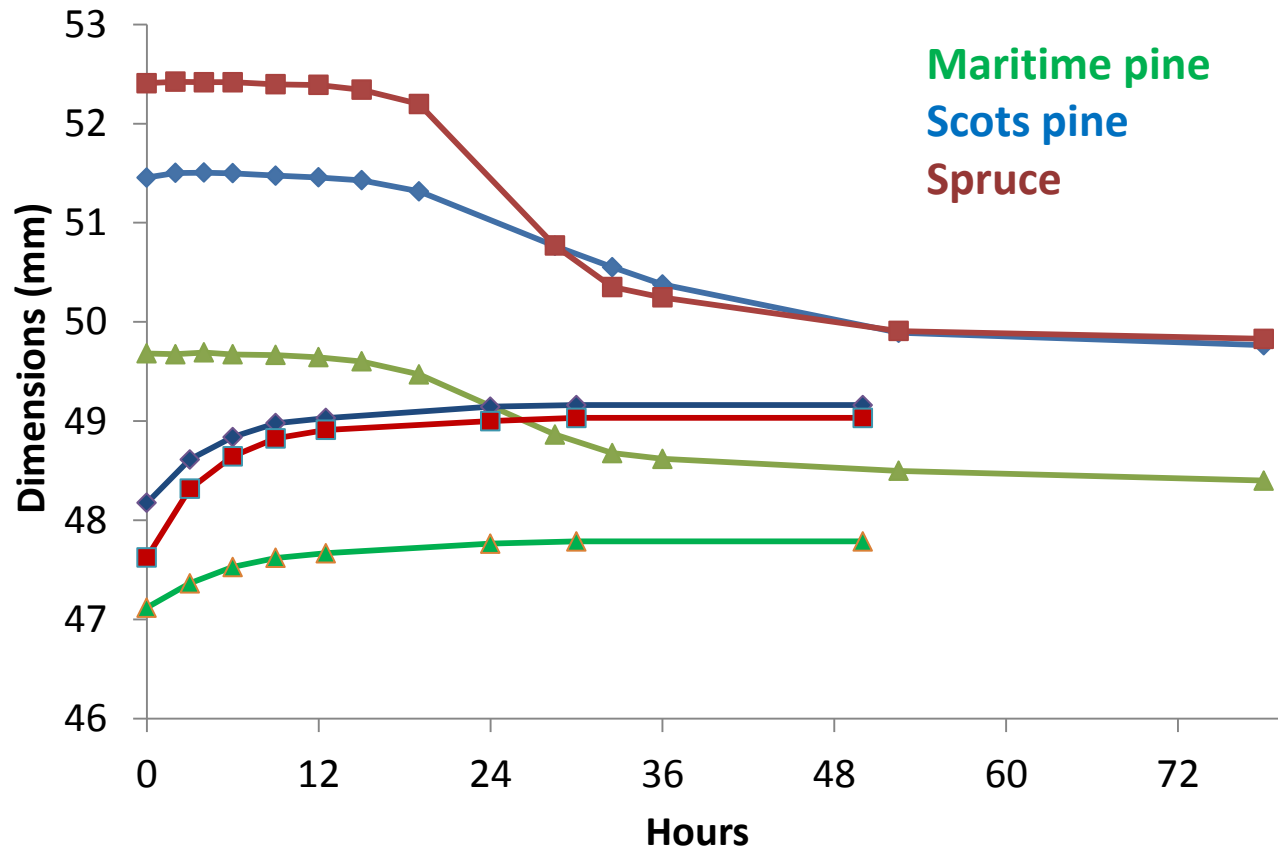
## Results – Weight variation



## Results – MC variation

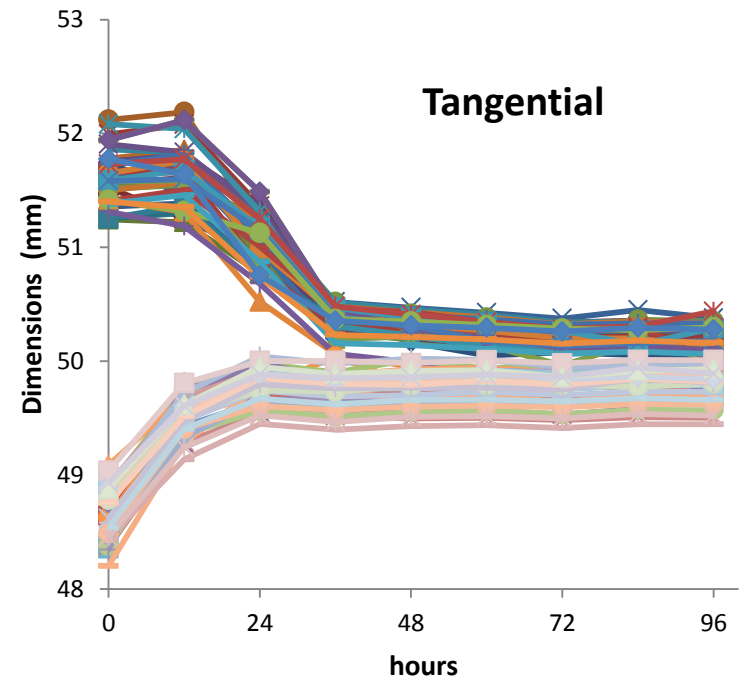
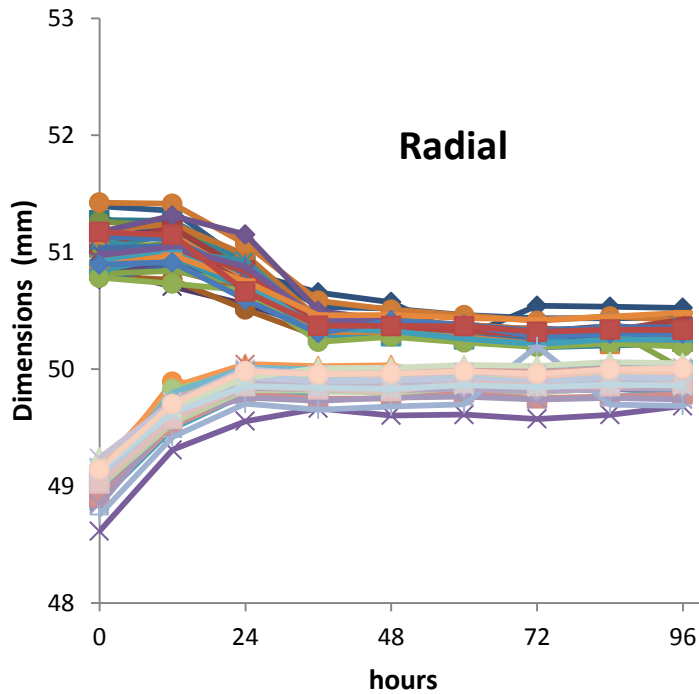


## Results – Dimensions variation



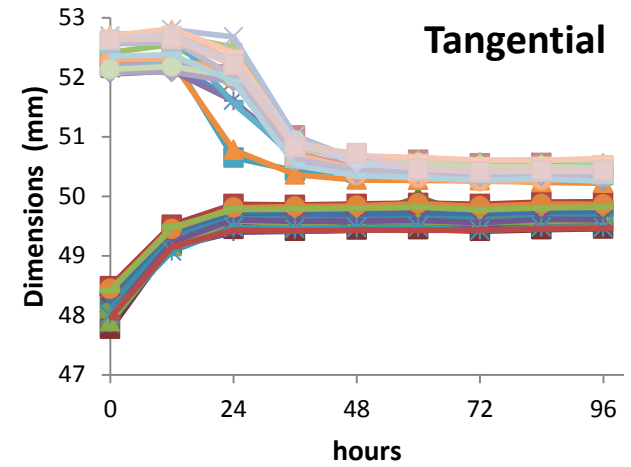
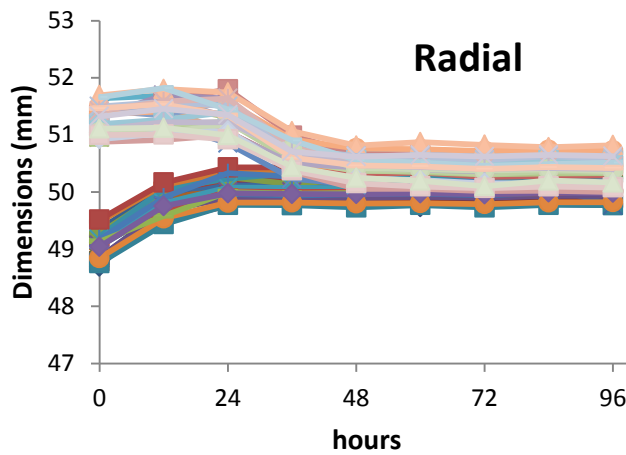
## Results – Anisotropic behavior (I)

Scots pine

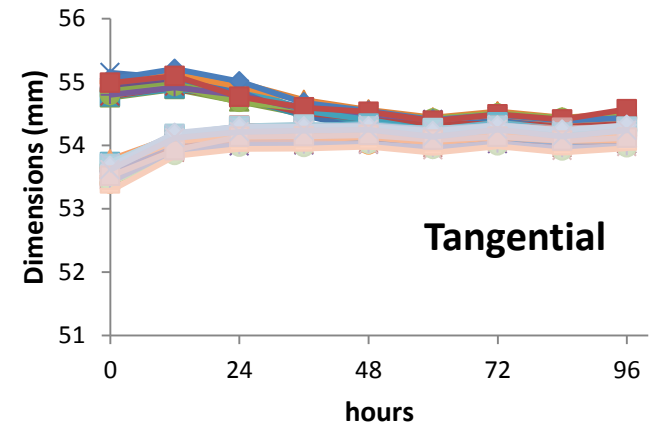
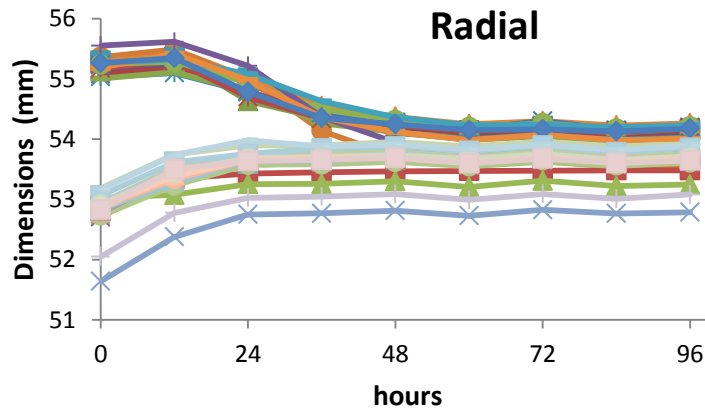


## Results – Anisotropic behavior (II)

Spruce



Maritime pine





## Results – EMC and Hygrometer effectiveness

<b>EMC (%)</b>	<b>Hygrometer EN 13183-2</b>	<b>Oven dry EN 13183-1</b>
<b>Scots pine</b>	<b>8,8</b>	<b>11,7</b>
<b>Maritime pine</b>	<b>9,0</b>	<b>10,1</b>
<b>Spruce</b>	<b>8,0</b>	<b>10,2</b>

## Results – Summary

Wood Specie	Total of Specimens	Shrinkage (%)		Sweeling (%)		EMC (%)
		Radial	Tangential	Radial	Tangential	
Maritime pine	80	1,08	2,35	1,19	1,67	11,7
Spruce	60	1,17	2,95	1,23	2,80	10,1
Scots pine	80	1,44	2,86	1,72	2,22	10,2

## Conclusions

- ✓ Most important dimensional variation occurs within 24 hours
- ✓ Dimensional variations higher in the tangential direction
- ✓ Spruce presents the higher dimensional changes (tangential)
- ✓ Maritime pine is the more stable
- ✓ It is necessary to be aware of the lack of precision of Higrometers (in-situ measurements)

**Thank You for the attention...**

**Kiitos!**

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