



Aalto University  
School of Science  
and Technology

# Alterations in wood ultrastructure induced by drying

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# Outline

- **Background**
  - motivation
  - fiber cell wall alterations upon drying (chemical pulp / hornification)
  - deuteration of cellulose / detection with IR spectroscopy
- **Experimental design**
  - sampling / deuteration / controlled drying design
- **Results**
  - method validation – deuteration reversibility, repeatability, reproducibility
  - drying of wood: impact of temperature and relative humidity
  - drying comparison: wood and pulps
  - water retention of pulps – WRV and D<sub>2</sub>O / FT-IR correlation

# Background

## Motivation and significance

### *Drying-induced changes in native wood cell wall structure*

Fundamental study – initial changes on ultrastructural level

- trees grow in water-swollen conditions
- drying of wood after felling unavoidable – logistics or process requirement
- changes in physical properties of wood after drying are well-known

### *Affects the “novel” utilization of cellulose from wood*

#### **Biofuels production**

- accessibility of cellulose – acid and enzymatic treatments

#### **Cellulose nano-objects fabrication**

- microfibril separation – accessibility/aggregation of individual microfibrils

# Background

## Approach

### *Drying-induced changes in native wood cell wall structure*

Fundamental study – initial changes on ultrastructural level

### *Analytical techniques vs. sample preparation*

- water removal or replacement with solvent
- alteration of native wood cell wall ultrastructure

### *Deuteration of wood*

- no sample preparation

### *FT-IR analysis of deuterated samples*

- minimal sample preparation

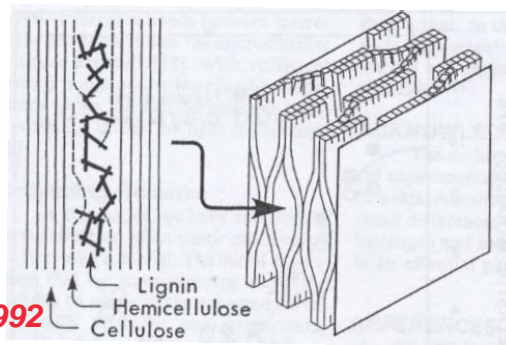
# Background

## Pulp drying – hornification

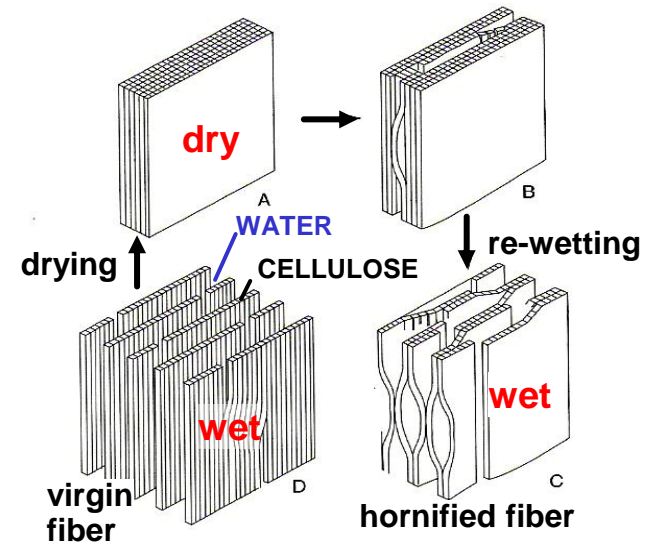
### *Irreversible changes in wood pulp upon water removal*

Reduction of swelling ability – feature of low yield (chemical) pulp

- structural changes – internal fiber volume decrease
- collapse of pores between walls and closure of capillary voids
- hydrogen bonding / increased degree of cross-linking within cell wall
- tighter packing of cellulose chains – aggregation of fibrils



*Scallan & Tigerström; JPPS 1992*

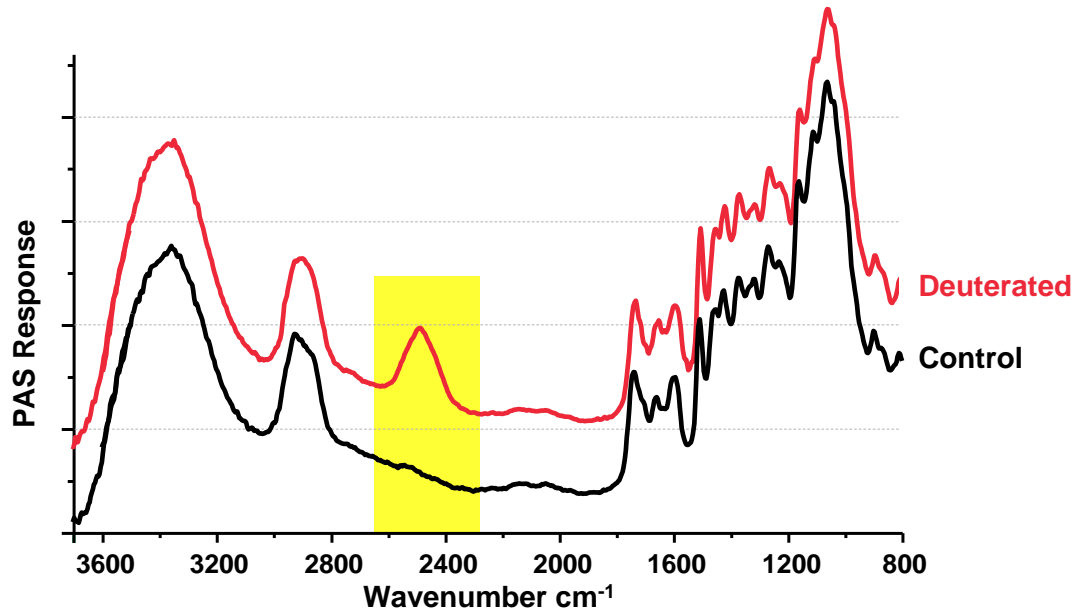


# Background

## Experimental concept

### *Deuterium exchange coupled with FT-IR spectroscopy*

Exposure of cellulose to  $D_2O$  – accessible OH groups readily exchanged:  
 $R-OH \rightarrow R-OD$



# Background

## Experimental concept

### *Deuterium exchange coupled with FT-IR spectroscopy*

Exposure of cellulose to D<sub>2</sub>O – accessible OH groups readily exchanged:  
R-OH → R-OD

#### Photoacoustic (PAS) detection

- special sample cell
- absorbed IR radiation >> heat in sample >> partial release to gas at interface
- resulting pressure changes detected with sensitive microphone
  
- **no sample preparation** (requires dry sample\*)
- measurement depth (10-100 μm)

# Background

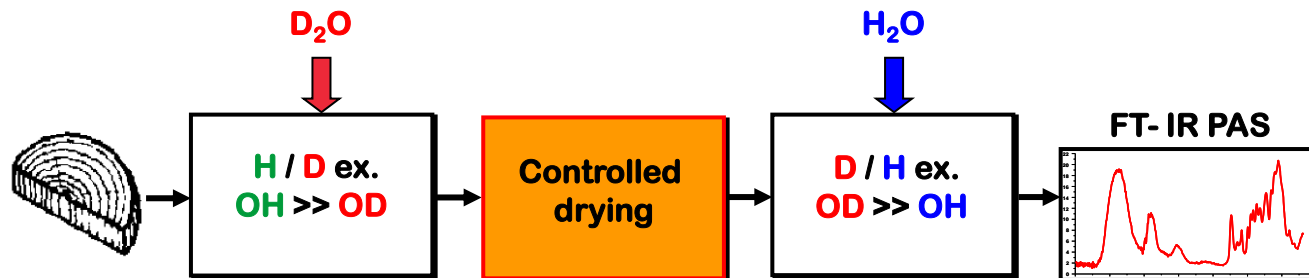
## Overall objective and approach

### *Changes in wood ultrastructure during initial dehydration*

Deuteration of accessible OH groups originally present in fresh wood / fiber

Monitoring their conversion to inaccessible OD during drying:

Detection of inaccessible OD groups by FT-IR



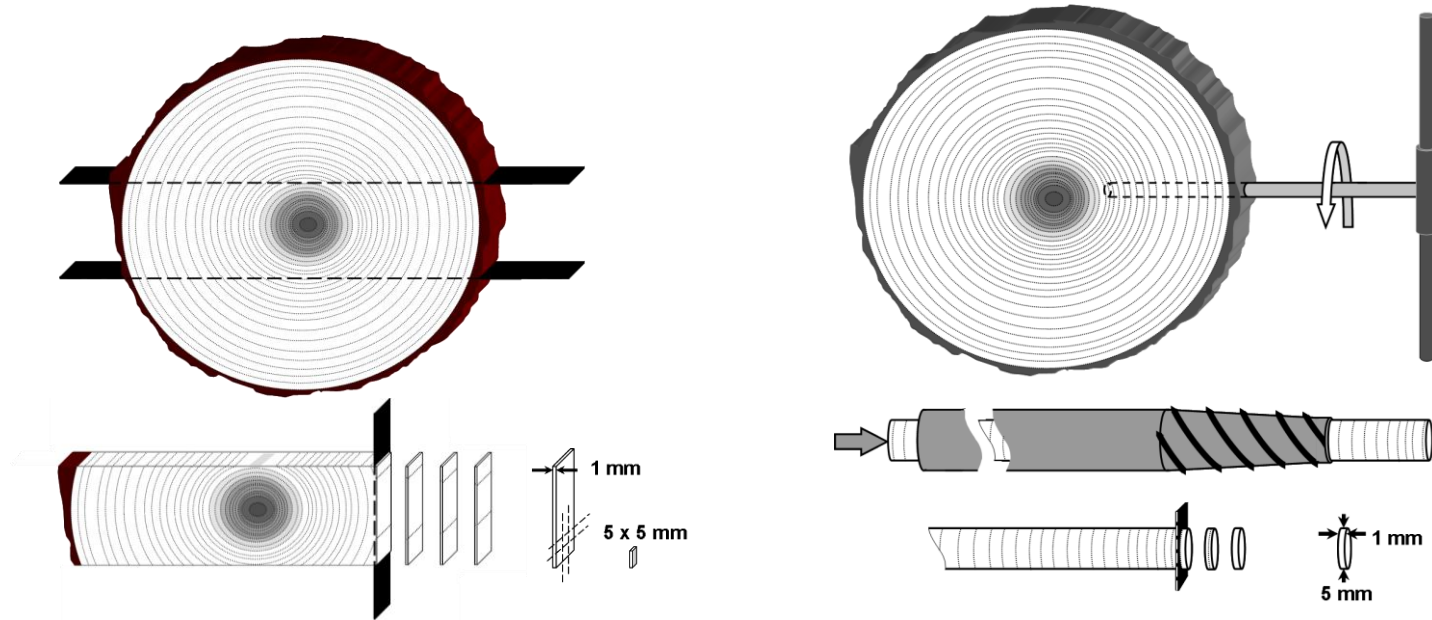
Analysis and correlation of pulp and wood testing results



# Experimental

## Wood sampling and pulps

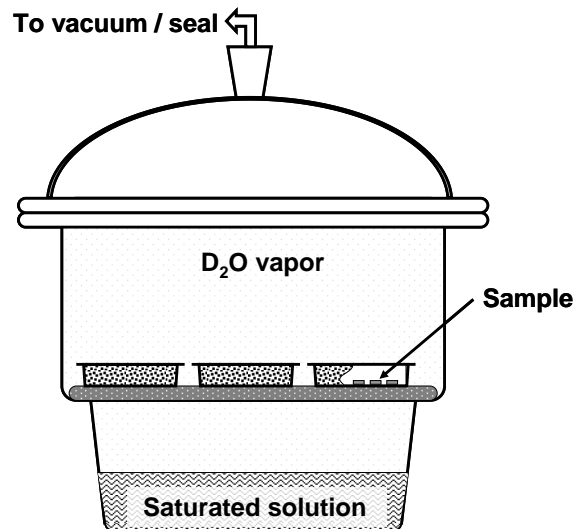
- freshly felled pine and spruce wood



# Experimental

## Deuteration and controlled drying

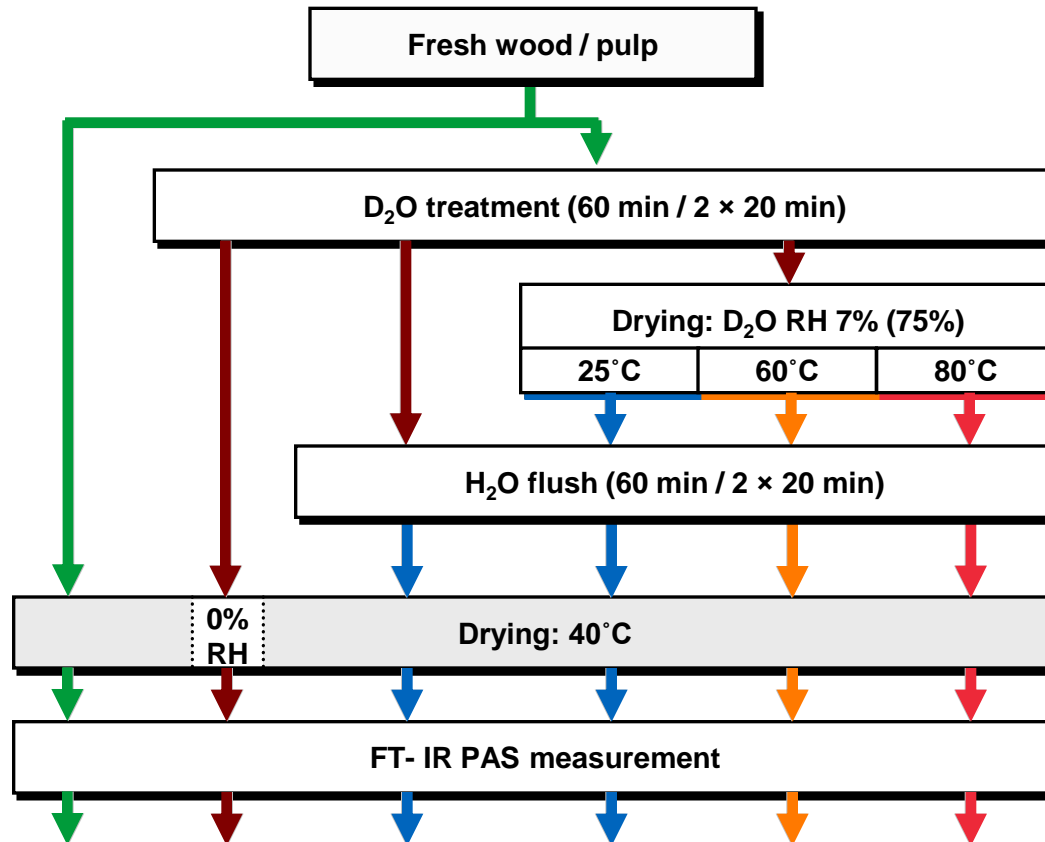
- wood immersed in liquid  $D_2O$ , pulps deuteration in plastic bags
- controlled  $D_2O$  RH drying: saturated salt solutions for RH control
- desiccators placed in oven; time of drying: 7 days



	25° C	80° C
	Estimated RH %	Estimated RH %
NaCl	75...77	74...76
NaOH	6...7	~7

# Experimental

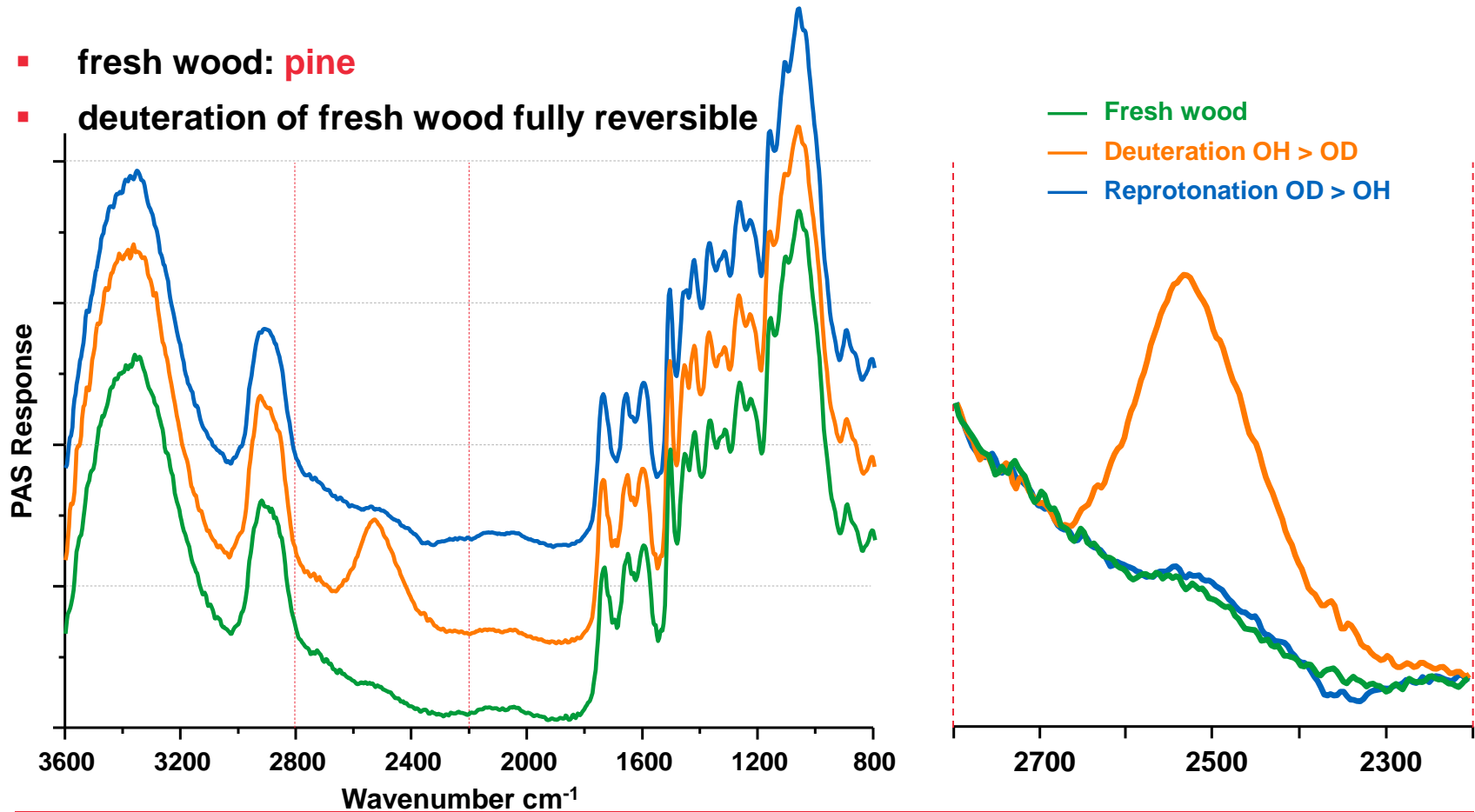
## Design of experiments



# Deuteration reversibility

## Extent of OD exchange and reprotonation

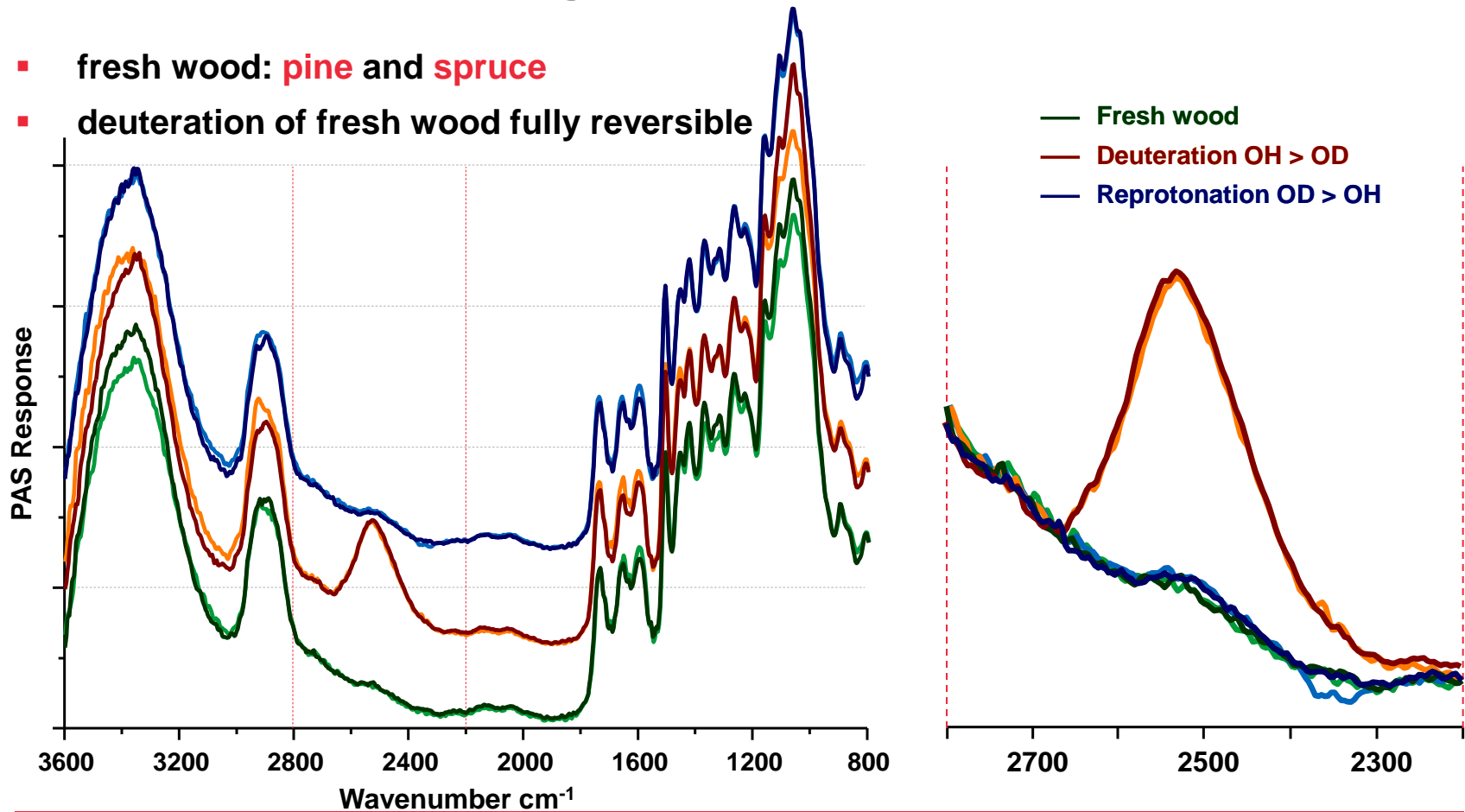
- fresh wood: **pine**
- deuteration of fresh wood fully reversible



# Deuteration reversibility

## Extent of OD exchange and reprotonation

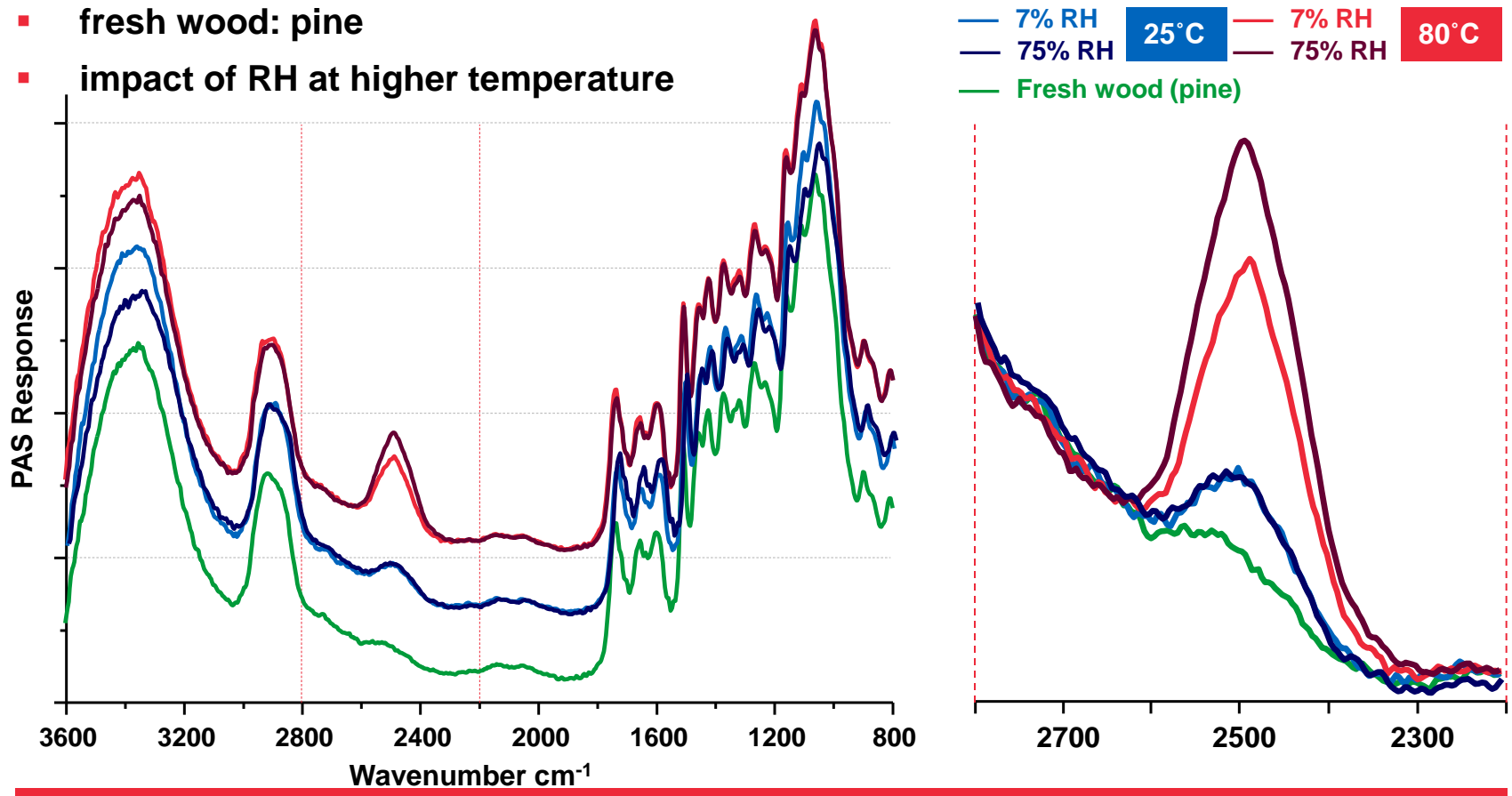
- fresh wood: **pine** and **spruce**
- deuteration of fresh wood fully reversible



# Controlled drying

## Impact of temperature and relative humidity

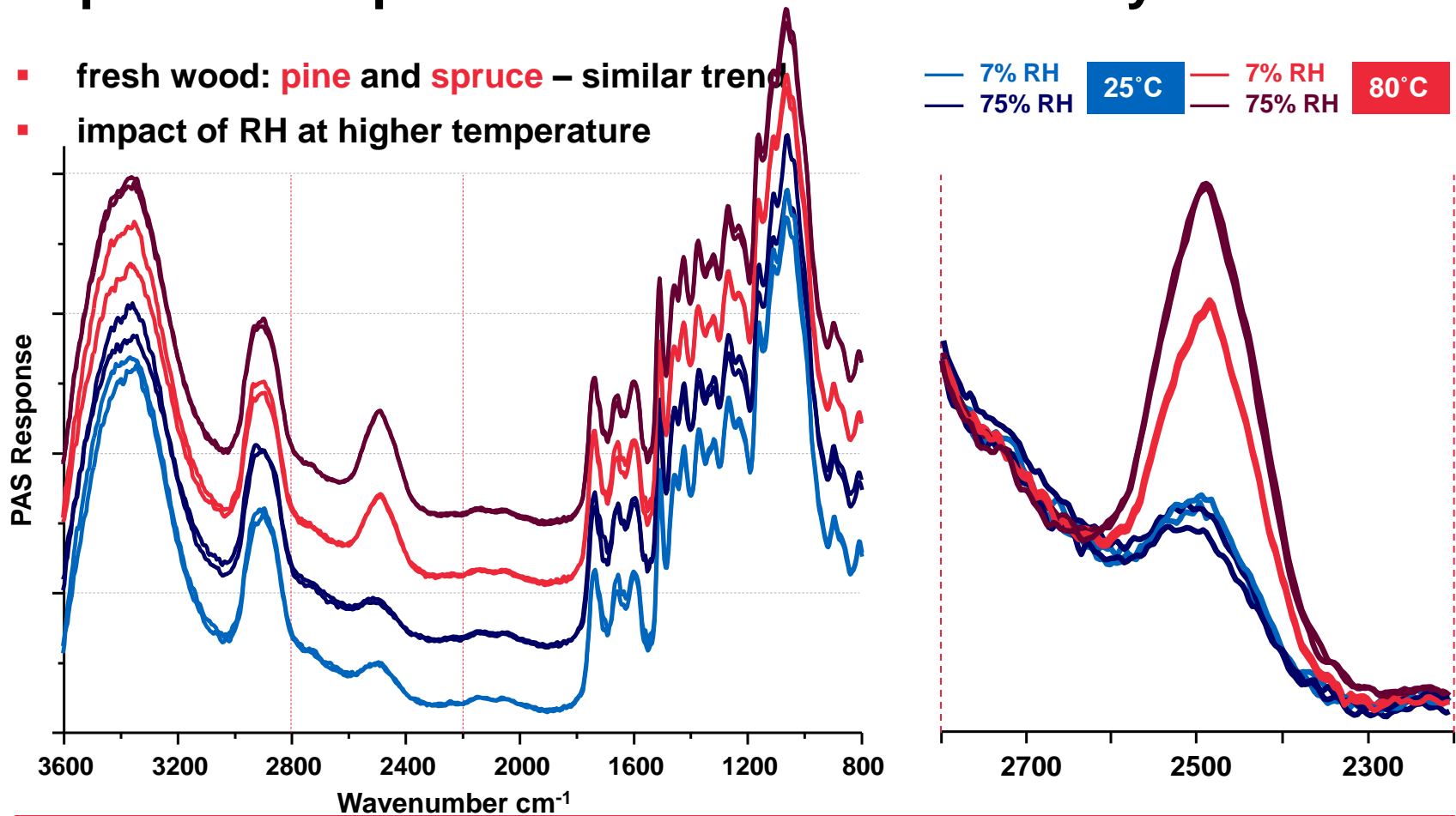
- fresh wood: pine
- impact of RH at higher temperature



# Species comparison

## Impact of temperature and relative humidity

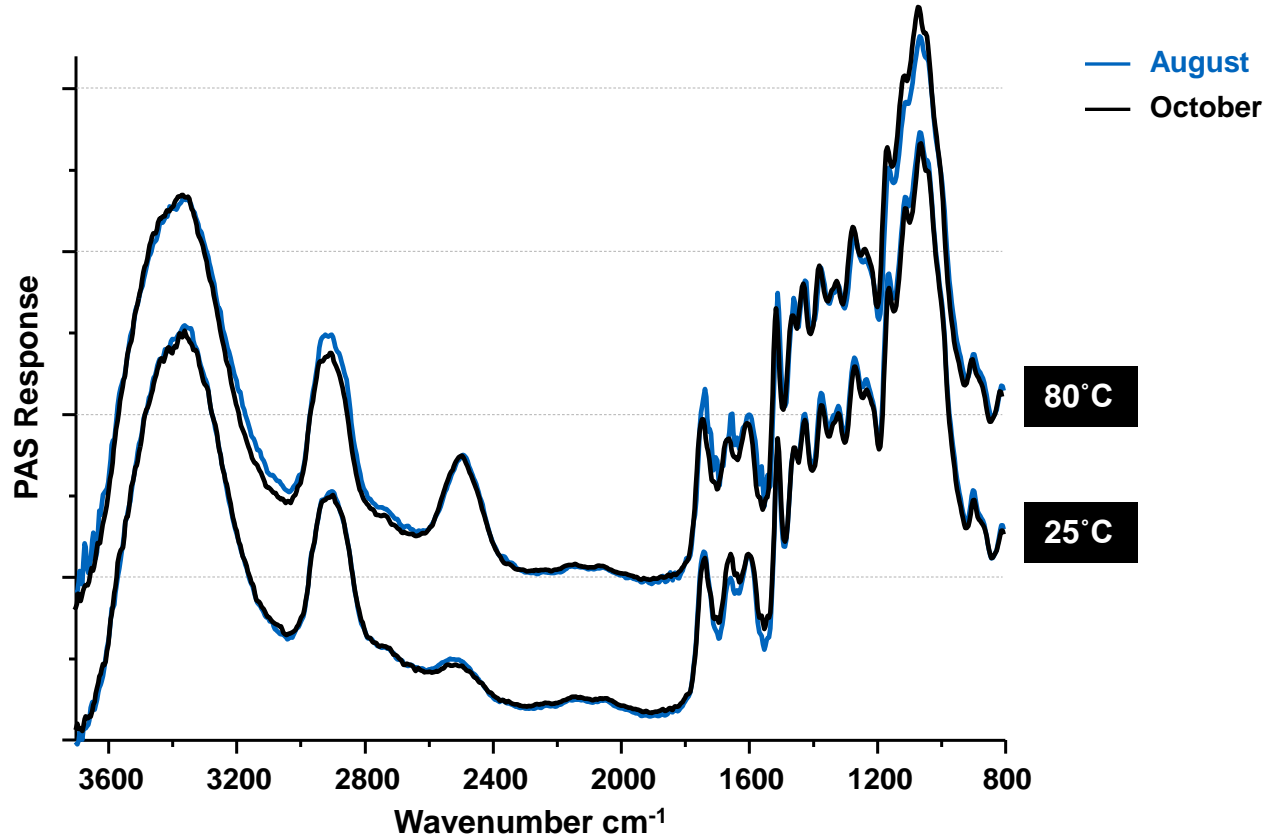
- fresh wood: **pine** and **spruce** – similar trend
- impact of RH at higher temperature



# Reproducibility

## August / October measurement comparison

- samples collected in August and October from different locations

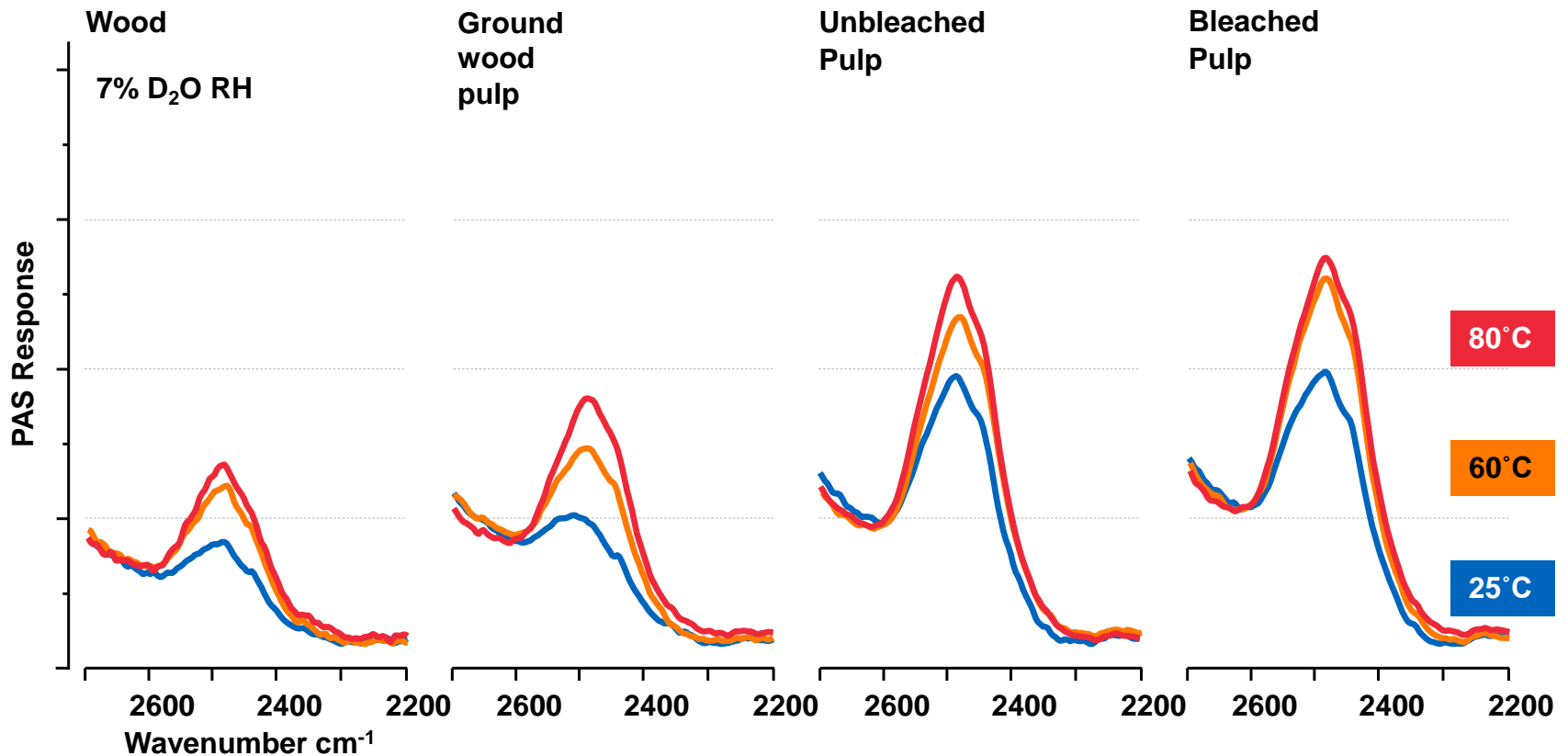




# Comparing drying: wood and pulp

## Wood and pulps – impact of temperature

- greater extent of alterations at higher temperature; more pronounced in pulps

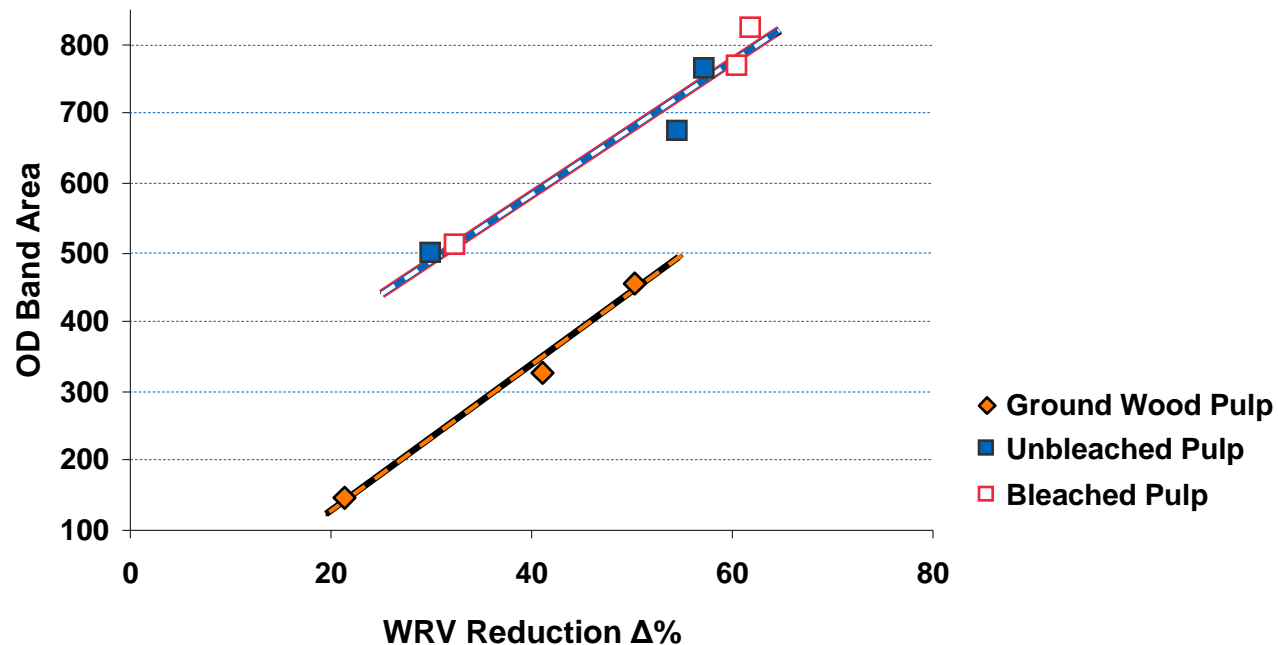


# WRV vs. Deuteration / FT-IR

## Comparison of techniques for pulp samples

- good correlation in measurement range
- deuteration / FT-IR can indicate hornification in pulps
- similar trend in wood

7% H<sub>2</sub>O / D<sub>2</sub>O RH



# Summary

## Main observations

### Deuteration reversibility and accessibility for wood

- fully reversible

### Controlled wood and pulp drying – temperature

- inaccessible OD in dried sample – irreversible alterations
- extent affected by temperature

### Water retention of pulps and correlation with deuteration studies

- WRV reduction in dried pulps correlates with amount of OD in dried pulps

***Changes in wood ultrastructure occur during initial drying and these alterations appear to be similar to the changes occurring in chemical pulp fibers upon drying.***

# Acknowledgement

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# Moisture content after drying

## Impact of temperature

- pulps

groundwood		unbleached kraft pulp		bleached kraft pulp	
MC (%)	WRV (%)	MC (%)	WRV (%)	MC (%)	WRV (%)
65.4	146	67.0	146	66.1	143
5.5	124	5.1	117	4.8	110
0.2	105	1.0	92	1.3	82
0.2	96	1.6	89	0.6	81